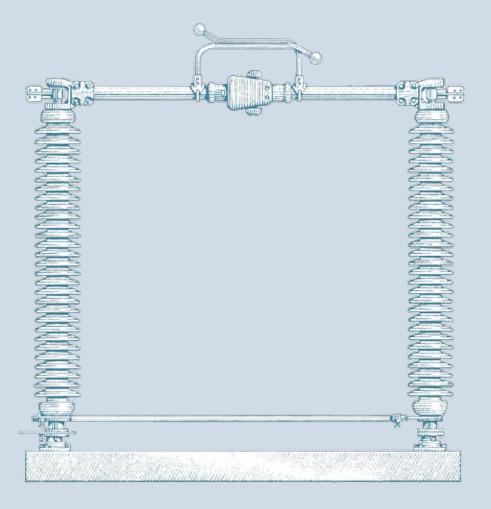
DR7



| INTRODUCTION & TYPE | TEST DATE | ANNUAL UNITS PRODUCED : 180 | | | | | |
|--|---------------------------------------|-----------------------------|--|--|--|--|--|
| UNITS IN SERVICE : | > 6000 CONTINUOUS CURRENT : 3000 AMPS | | | | | | |
| SHORT CIRCUIT : 99-195 KA PEAK (38-75 KA 3 SECOND) VOLTAGE : 72.5-420 KV | | | | | | | |
| BIL : 350-1470 KV INSULATOR : LAPP | | | | | | | |

The DR7 switch is a two insulator center break design. Operation of the switch is accomplished through rotation of both insulators mounted on two maintenance free rotor bearings. Aluminum components are utilized throughout the design except in critical current transfer areas where copper and copper alloy castings are employed. Sealed high pressure current transfer joints in the blade hinge assure trouble free operation. Switch bases are constructed from galvanized structural steel channel. The DR7 design requires minimum overhead clearance. Additional clearance is required between phases.

DR7 VALUE-ADDED FEATURES

Pascor Atlantic's DR7 switch is the result of 100 years' experience in developing and supplying power equipment to the electric utility industry. Pascor Atlantic has continuously pioneered the research, design, testing and the manufacture of outdoor disconnect switches. We maintain this leadership because of our continued innovative efforts to provide maximum value in acquisition, installation, maintenance and operating reliability.

Procurement:

Local sales representatives and expertise Pre-engineered controls available for guick delivery ISO 9002 certified ISO 14000 compliant On-time shipment Industry's shortest lead times

Engineering:

Universal base and control fit most structures All parts designed to resist corrosion Adaptability to meet special requirements Availability of AutoCAD format drawings Manual and motor operation

Installation:

Interphase and vertical operating pipes in pre-engineered or customized lengths

Adjustable threaded clevis for ease of fine adjustment of threepole switches

Open-close stops on each switch pole Service technicians available for assistance On-time deliveries

Maintenance:

Greaseless rotor bearings with stainless steel ball bearings on switch bases

Weather-sealed, grease-filled enclosed switch hinge contacts Corrosion-free gears in all operators No threaded coupling applied in torsion Replaceable copper moving contacts

Accessories:

The following accessories can be provided for the DR7: Arc Restrictors thru 145 kV (Quick Whips) **Auxiliary Switches** Cable Guides (Outriggers) Spill Gaps Leveling Screws (Jacking Bolts) Position Indicators Silver-to-Silver Open Air Contacts

OPERATORS

The DR7 can be operated either manually or by a motor mechanism. Below is a list of operators which can be supplied:

Swing Handle Worm Gear MO-10 Motor Operator

GROUNDING SWITCH

For grounding during inspection, maintenance, or repair, a threepole grounding switch can be mounted on the hinge and/or jaw end of the DR7. Interlocking to prevent the main and ground switches from being closed at the same time can be accomplished via Kirk key interlocks, mechanical interlocks, or electrical interlocks (where electrical operators are used).

High speed grounding switches for fault initiating can also be mounted on the DR7. High speed grounding switches

by using a hookstick or one of the operators listed above.

ORDERING INFORMATION:

The following information is the minimum required when ordering DR7 center-break switches:

Voltage, BIL rating, continuous current, momentary

Mounting positions (upright, vertical, or inverted) If grounding switches are specified:

- momentary rating
- location and position
- coil voltage (for HSG only)

Operators required (main and ground switches) Insulator specification including:

- BIL rating
- technical reference (TR #)
- bolt circle diameter Mounting information

Structure and detail drawings

Fixed terminal pad height if applicable

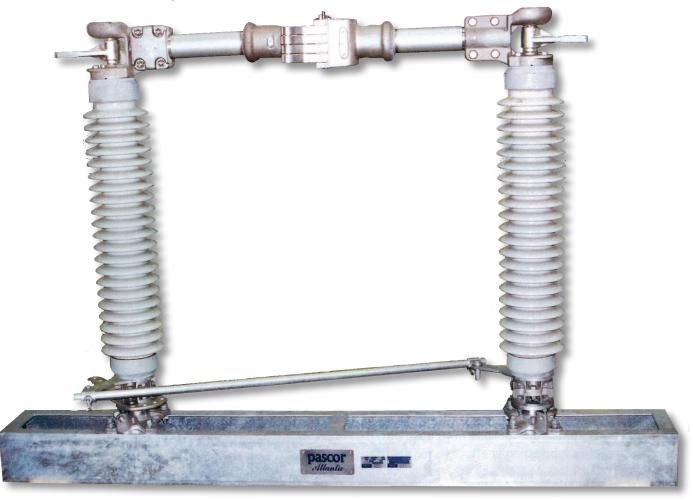
Pascor Atlantic Air Switch Division • State Route 42 254 Industry Dr. • Bland, Virginia 24315-9709 Phone: 276-688-3328 • Fax:276-688-2228 or 2229 www.pascoratlantic.com



This bulletin describes our standard product and does not show variations in design which may be available. If additional details are required, contact your local Pascor Atlantic representative. Pascor Atlantic reserves the right to make changes or improvements to the product shown in this bulletin without notice or obligation.



69 THRU 362 kV 3000A 40-120 KA Momentary



Center-Break Outdoor Air Disconnect Switch

Description

The DR7 switch is a modern and reliable two- A galvanized structural steel channel base insulator, centerbreak, outdoor air switch using a supports the insulators and live parts. The variety of materials in its design selected to do a switch is designed to enhance the electrical specific job according to the function required.

Optimum mechanical and electrical characteristics of the current carrying parts are assured through the use of high-conductivity, high-strength aluminum alloys combined with transfer contacts utilizing the time proven high-pressure, silver-to-copper construction.

Throughout the current path all bolts, nuts, and pins are stainless steel, minimizing the possibility of corrosion.

and mechanical characteristics of current carrying parts. The mechanical parts and rotor bearings are designed for durability to withstand cantilever stresses, ensuring long-lasting service in all types of environments. All parts have been designed to be uniform across the product line. As a result, parts are easier to stock and are more readily available from the factory.

APPLICATION

Type DR7 center-break switches meet or exceed ANSI C37 and IEC 129 standards and are adaptable to substation and line applications. They may be applied for any conventional requirements such as main line disconnecting, bus sectionalizing, breaker isolating and by-passing, or transformer disconnecting. They are also capable of interrupting line-charging and transformer-magnetizing current when equipped with interrupting attachments.

MOUNTING

Type DR7 switches can be mounted in upright, inverted or vertical positions.

DR7 DESIGN FEATURES AND BENEFITS

Sealed Pressure Hinge Contacts

The DR7 design is backed by years of a solid reputation and proven dependable service life in all types of climates and conditions. The transfer of current from the hinge to the terminal is through a spring-loaded hinge pin threaded into the tinned copper swivel terminal. The hinge pin is tin-plated copper with silver-plated threads. A stainless steel pressure spring provides positive contact between the threads regardless of the position of the blade. A specially designed stainless steel tapered insert expands the slotted hinge pin, applying a high radial force to engage the tinned surface of the hinge pin with the properly prepared surface of the aluminum hinge casting, thus providing a reliable current transfer. Neoprene O-Ring seals protect the contacts from dust, dirt, and moisture. The seal-in lubrication is effective for the life of the switch.

Jaw Contacts

The jaw consists of tinned, hard drawn reverse loop copper jaw fingers backed by stainless steel springs to provide excellent current- carrying capability and resistance to corrosion. The stainless steel springs are insulated at one end to eliminate current flow through the spring and thus prevent annealing. This design prolongs the life of the spring and ensures consistent contact pressure.

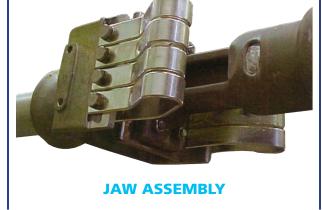
The reverse loop finger design of the jaw contact assures that the contacts will stay engaged under fault conditions. Magnetic forces from the fault current tend to push the blade deeper into the jaw rather than out of the jaw. Consequently, the blade will not be driven from the jaw due to magnetic forces from fault conditions, preventing damage to the switch and any adjacent construction.

The blade contact end consists of a replaceable silver-plated copper bar bolted directly to the swaged blade end, minimizing current connections and welded joints to promote better current carrying performance. The contact end is easily replaced in the field by removing a few bolts thereby reducing the amount of downtime.

The opening and closing of the switch is accomplished by two insulator stacks that rotate simultaneously but in opposite directions. The two rotating insulator stacks are interconnected by a connecting rod. The rotating action of the contacts, when opening and closing, provides a self-cleaning wiping of the contacts. Proven silver-to-tinned copper contacts are used in the design.

All other dynamic contact joints are permanently lubricated and sealed by O-rings. This design assures reliable operation over the course of many years in all types of weather conditions and environments.





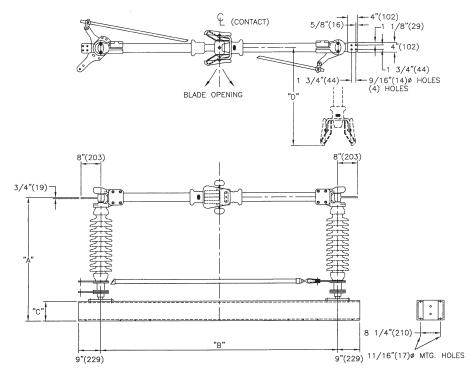
Rotor Bearings

The insulator stacks rotates on greaseless rotor bearings that contain two sets of stainless steel ball bearings. Weather seals prevent moisture and foreign matter from entering the rotor bearing. The ball bearing sets are spaced far enough apart to provide sufficient support to withstand cantilever stresses and to allow the ball races to take thrust loading as well as radial loading. This design assures smooth operation and minimized operating effort. Because of this design, no maintenance is required, ever.

Switch Bases

Switch bases of galvanized structural steel channel are designed and tested to be rigid under all operating conditions. Heavy galvanizing is applied after punching to assure long corrosion-free life. Universal bases are available for all switch types. This base allows for infinite mounting bracket location which assures mounting holes will match without the need for field modification.

DR7 SPECIFICATIONS



| KV | 'INS' | "A" | | *B* | | *C* | | "D" | | APPROX. SINGLE POLE VEIGHT WITH INSULATOR | |
|----------|--------|----------|------|------|------|-----|-----|----------|------|---|-----|
| | | IN. | MM | IN. | MM | IN. | MM | IN. | MM | LBS. | KG. |
| 69 | TR-216 | 47 7/8" | 1216 | 48" | 1219 | 6" | 152 | 29 1/16* | 738 | 467 | 212 |
| 115 | TR-286 | 62 7/8* | 1597 | 60* | 1524 | 6" | 152 | 34 1/16* | 865 | 671 | 304 |
| 138 | TR-288 | 71 7/8* | 1826 | 72" | 1829 | 6* | 152 | 39 9/16' | 992 | 748 | 339 |
| 161 | TR-291 | 79 7/8* | 2029 | 84* | 2124 | 6" | 152 | 45 9/16" | 1157 | 830 | 376 |
| 230/900 | TR-304 | 99 7/8* | 2537 | 96" | 2438 | 8* | 203 | 52 3/8* | 1330 | 1114 | 505 |
| 230/1050 | TR-312 | 111 7/8" | 2842 | 122" | 3099 | 8* | 203 | 65 3/8" | 1661 | 1259 | 571 |
| 345/1050 | TR-312 | 111 7/8" | 2842 | 122" | 3099 | 8* | 203 | 67 1/2" | 1715 | 1261 | 572 |
| 345/1300 | TR-324 | 128 5/8* | 3267 | 144" | 3658 | 10" | 254 | 76 1/2* | 1943 | 1701 | 771 |



